



PRODUCT NAME
SUPERSPEED SP52 ANTI-FOUL

Issue Date	01/31/02
Formula Number	7800 Series
Product Code	TOPSP52
Printed Date	Thursday, August 05, 2004
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HMG PERFORMANCE COATINGS LLC
PO BOX 313
ROEBUCK, SC 29376
TEL: 1-864-578-6770
www.hmgmarine.com

PACKAGING
Available in 1 liter, 2.5 liter or 5 liter, depending on color.

PRODUCT FUNCTION
SUPERSPEED SP52 is a revolutionary marine anti-foul, using technology to mimic the skin of fish and other invertebrates. A catalytic conversion develops a highly slippery microfilm when the paint comes into contact with water for more than 8 hours. The film sheds any marine growth as the vessel moves through the water leaving the hull clean and efficient. SUPERSPEED SP52 uses this unique technology and combines with traditional anti-foul defenses giving users of all vessels a high performance coating and complete peace of mind. Although no claims are made, enhanced performance and/or fuel savings have been achieved by many users. Both power and sailboat users have experienced improved speed/performance and SP52 is now the first choice of many competitive sailors and fishermen alike. SUPERSPEED SP52 also retains its properties even when the boat is repeatedly removed from water for storage or transportation (up to 6 months).

TECHNICAL INFORMATION		APPLICATION AND USAGE DATA	
Solids	Approximately 65% to 70% dependent on color	Thinner/Reducer	Superspeed reducer or Acrythane XSC Reducer (CB122RTD) FAST or Acrythane Reducer
Flashpoint	Below 72°F	Overcoating	Brushing 30 minutes minimum, spray; 2 hours roll or brush @ 72°F
Specific Gravity	1.38 to 1.41 approximately dependent on color	Eqp. Cleaning	Superspeed reducer or Acrythane XSC Reducer (CB122RTD) FAST or Acetone
Storage	12 Months in original sealed containers	Coverage	407 sq. ft per US gallon (theoretical)
Color Retention	Excellent / but color change occurs when immersed in water	VOC	411g/l dependent on color
		Minimum immersion time	6 hours, overnight preferred

COLOR RANGE
Black, Dark Blue, and Broken White and depending on geographical location, Red, Green, Light Blue

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|---|
| SPECIAL PROPERTIES |
| <ul style="list-style-type: none">• Ease of usage• Exceptional physical performance and potential speed enhancement• Time savings - particularly as SP52 can be applied with airless spray, saving labor cost and can be applied up to 3-6 months before immersion. |

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PREPARATION

Surfaces to be coated must be clean, free from any dust and totally dry.

- Ferrous Metal – New work dry abrasive blast to Sa2.5. Apply 3-4 coats of HMG Epi-prime Epoxy Primer (for 10 mils DFT). If the hull is in sound condition, apply high-pressure water jet to remove any marine growth, allow to dry, then apply two coats of HMG Epi-prime Epoxy Primer.
- Non-Ferrous – New work should be brushed on to provide a suitable key. Apply 4-5 coats of HMG Epi-prime Epoxy Primer (10 mils DFT). Existing work should be subjected to a high pressure jet wash to remove any marine growth, allow to dry, then apply two coats of HMG Epi-prime Epoxy Primer
- Fiberglass – New work should be lightly abraded and degreased (SAH 270 Water Based degreaser) before applying 3-4 coats of Epi-prime Epoxy Primer. Existing work should be subjected to a high-pressure jet wash to remove any marine growth, allow to dry then apply two coats of HMG Epi-prime Epoxy Primer if necessary.

HOW TO USE

- | | | | |
|--|---|-------------------------------|---|
| <input type="checkbox"/> Airless | <input type="checkbox"/> Brush | <input type="checkbox"/> HVLP | <input type="checkbox"/> Conventional Spray |
| <input type="checkbox"/> Roller (short nap fiberglass) | <input type="checkbox"/> See application data | | |

APPLICATION

Superspeed SP52 may be applied directly from the container. However, up to 10% of Superspeed reducer or Acrythane XSC Reducer (CB122RTD) FAST or Acrythane Reducer Brushing may be added to aid application. Superspeed SP52 should be applied in 3 - 4 coats to give a final DFT of 6 mils. Allow Epi-primers to dry for 8 hours or overnight before applying SP52. Although SP52 can be immersed after 6 hours, overnight is recommended.

HEALTH AND SAFETY

- Refer to can label prior to use.
- Respiratory protection should be worn when spraying.
- **KEEP OUT OF REACH OF CHILDREN.**

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